# CIGARETTE SPECIFICATION

LOUISVILLE
MARLBORO LIGHTS REGULAR 100 SP - GCC TAR/NICOTINE
BRAND CODE-0180 (GCC)

EFFECTIVE DATE: 04/16/90
GULF COOPERATIVE COUNCIL

APPLIES TO EXPORT FORMULAS: 34 83 86 87 283 284

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|---|---|---|---|---|---|---|---|
| CIGARETTE LENGTH | : | 99.5 | MM | | | | |
| TOBACCO ROD CIRCUM. | : | 24.80 | MM | ISO TAR | : | 8.0 MG/CIGT | 7.0 - 9.0 |
| TOBACCO ROD LENGTH | : | 68.0 | MM | | | | |
| FILTER LENGTH | : | 31.5 | MM | NICOTINE | : | .65 MG/CIGT | .55 - .75 |
| TIPPING LENGTH | : | 36.000 | MM | | | | |
| TOTAL R.T.D. | : | 4.70 | IN. H2O | | | | |
| DILUTION TARGET | : | 40.0 +/- | 5.0 % | | | | |

TIPPING PAPER : 72MM X 3200M WHT TGL PPT EC 136 12-803-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : BULK: AJAX 563-6 PVA 61-001-A
: FINDLEY 355-381-01 PVA 62-050-A
: AJAX MA 218-2 PVA 62-007-A

SEAM ADHESIVE : AJAX 3654-N PVA 61-016-A
: FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A4012 - 12.50% MARLBORO LIGHTS REGULAR - GCC

CIGARETTE PAPER : 27.25MM X 6500M 50CU/2.6%(KC664/EC1N547) 10-028-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2057662587

REASON FOR CHANGE : TARGET TAR DELIVERY AND RANGE CHANGED FROM 9.0 MG/
: CIGT (7.8 - 10.3) TO 8.0 MG/CIGT (7.0 - 9.0). NO
: OTHER CHANGES TO SPECIFICATION.

PREPARED BY : ALLYSON MILBURN
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APPROVED BY:

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